



## Scanning Electron Microscopy (SEM) , Make: Zeiss

- **Scanning Electron Microscopy (SEM)** is a powerful imaging technique used to observe the surface structure and composition of materials at very high magnifications.
- SEM is widely used in materials science, biology, geology, forensics, semiconductor research, and many other fields.
- SEM works by using an electron source, typically a heated tungsten filament or a field emission gun, to produce a beam of electrons.
- The primary electron beam is directed onto the sample's surface. When the beam interacts with the sample, several types of interactions occur, including scattering, absorption, and emission of secondary electrons.

### Instrument Capabilities

- SEMs provide high-magnification, high-resolution images of sample surfaces.
- SEM produces detailed 3D-like images of surfaces. Useful of Studying-Fracture surfaces, Particulates, Biological structures, Micro and Nano fabricated devices.
- SEM include additional detectors for chemical analysis. It Provides: Spot analysis, Line scans, Elemental maps.
- SEM is equipped to determine grain orientation, phase identification, and texture.
- It has large Range of Magnification From  $\sim 10\times$  to  $100000\times$ . It covers macro, micro, and near-nano scales.

### Sample Type

- **Conductive Samples:** These are the easiest to image, as they naturally dissipate the electron beam's charge. Examples Metals (Al, Cu, Fe, Au, etc.) Metal alloys Conductive ceramics Carbon-based materials (graphite).
- **Non-Conductive Samples:** Insulators accumulate charge under the electron beam, causing image distortion. Examples Polymers and plastics, Glass, Most minerals and ceramics, Biological specimens (once dried).
- **Biological Samples:** Soft, hydrated samples must be prepared carefully. Examples Cells, tissues, microorganisms, Plant material, Insects.
- **Powdered Samples:** Loose particulate materials. Examples Soil or clay powders, Pharmaceutical powders, Nanoparticles, Metal or ceramic powders
- **Thin Films and Coatings:** Used to study surface morphology and layer thickness. Examples Semiconductor films, Metallic coatings, Oxide layers, Polymer coatings.
- It can also be used for surface and fracture analysis of Geological Samples and many Industrial and Engineering Materials (Manufactured materials for failure analysis or quality control).

### Sample Preparation

- **Conductive Samples:** Usually minimal: cleaning and mounting.
- **Non-Conductive Samples:** Often require conductive coating (e.g., Au, Pt, Pd, carbon), Drying or dehydration before imaging
- **Biological Samples:** Fixation, dehydration, drying, Conductive coating.
- **Powdered Samples:** Dispersed on carbon tape or a stub, Sometimes require coating.
- **Thin Films and Coatings:** Mounted directly; cross-sectioning if interior layers need imaging.
- For others samples required sectioning, mounting, or coating as needed.

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## **Applications**

- Microstructure analysis of metals, ceramics, polymers, and composites.
- Failure analysis (fracture surfaces, corrosion, wear)
- Phase identification and grain-size measurements
- Surface analysis of coating and thin-films.
- Inspecting microchips, circuits, and nanostructures.
- Identifying defects, contamination, lithography issues.
- Imaging cells, tissues, microorganisms in high detail.
- Studying surface morphology of plants, insects, and biological structures.
- Visualizing nanoparticles, nanotubes, nanowires.
- Characterizing nano-scale surfaces and interfaces
- Surface defect inspection and analysis of wear, machining marks, coatings.
- Studying particulates, aerosols, dust, micro plastics.
- Characterization of implants, biomaterials studying enamel, dentin, and bone microstructure.

## **References**

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